



## Super Thin Milling Chucks

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### **MAXIMUM GRIPPING FORCE**

Chuck Type	Maximum Grip Force	Torque Required for Max Grip (*)	Approx. Grip Force by Manual Tightening (**)
FCT-6"	3170kg	11kgfm	2219 – 2536kg
FCT-8"	3800kg	13kgfm	2660 – 3040kg
FCT-10"	4700kg	18kgfm	3290 – 3760kg
FCT-12"	5620kg	20kgfm	3934 – 4496kg

(\*) Torque required for Max Grip indicates the torque necessary by mechanical means at the T-wrench position.

(\*\*) Approx. Grip Force by Manual Tightening: The TKK Milling Chuck was designed primarily to be tightened manually. It is expected that 70 – 80% of the Maximum Grip Force can be achieved manually, although some variation may occur due to differences in handlers' physical strength.

This document is intended as a general guide. Please contact TKK with specific questions or concerns.

